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# Eighth Semester B.Tech. Degree Examination, April 2014 (2008 Scheme) 08.802 : INDUSTRIAL ENGINEERING (MPU)

Time: 3 Hours



Answer all questions. Each question carries four marks.

- Define motion study. State different charts which are used as a tool of method study.
- 2. Value engineering is a powerful cost reduction tool. Justify.
- 3. Write a note on factors affecting plant layout.
- 4. Explain the advantages of production planning.
- 5. What is system concept? Explain.
- 6. Discuss about any three methods to provide depreciation.
- 7. What is six sigma concept?
- 8. What are the essentials of a sound wage incentive plan?
- 9. Explain collective bargaining.
- 10. Explain the concept of a quality vs. cost.

(10×4=40 Marks)



## PART-B

Answer one full question from each Module. Each sub question carries ten marks.

#### Module -1

11. Explain the stages of value analysis procedure in detail.

OR

 Discuss the factors affecting the selection of materials handling equipment in a production shop.

### Module - II

13. What you understand by job evaluation? What are the principles of job evaluation?

OR

 Give any three important wage incentive plans for direct workers. Give advantage limitation of each of them.

## Module - III too the angle at the second at the

 Differentiate between destructive and nondestructive tests. Elaborate various non destructive testing methods.

OR

- a) What are the objectives of inventory control? Derive the expression for EOQ.
  - b) Discuss the procedural steps for constructing two variable charts.

(3×20=60 Marks)